

Work Order ID 78491

78491

Page 1

January-10-12 1:14:48 PM

Item ID: D206-667-203

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Crosstube Aft

Stop

NS2

Start Date: 1/10/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/13/12 Req'd Qty: 1.00

1

Customer:

Reference: **Rework**

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D206-667-243	Rev C (DEO)
DSI9565	A

100

100

DC

Document Control

DOCUMENT CONTROL *sp*

Memo

Photocopy bluefile and create labels as per PPP D206-667-203 CHG004

0.00

0.00

12-01-25 (1)

101

101

HandFinish

Hand Finishing

Memo

PULL FROM STOCK:
1 X D206-667-203BL B71044

DISASSEMBLE CLAMPS, PUT ASIDE TO REASSEMBLE

STRIP TUBE ENTIRELY

0.00

0.00

1/18 12-01-16

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT. CANADA K6A 1K7				TC APPROVAL #09-88 TEL: 9-613-632-5200	
P/N	D206-667-203BL	CHG	CHG004		
DESC.	Crosstube Aft High	SIC	SH01-5		
LOT	B71044	SIC	SR01304NY		
MODEL	Bell 206L/L1/L3/L4	SIC			
MADE IN CANADA					

Work Order ID 78491

78491

Page 2

January-10-12 1:14:48 PM

Item ID: D206-667-203

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Crosstube Aft

Start Date: 1/10/12

Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/13/12

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

200

0.00

200

SprayPaint

SprayPaint

Memo

0.00

Spray Painting

1-Prime inside and outside crosstube as per QSI 005 4.2

2-Paint outside crosstube with White Imron as per QSI 005 4.2

PRIME:

Start Time: 11:00

Finish Time: 11:45

PAINT:

Start Time: 3:45

Finish Time: 4:45

1/12 12-01-17

210

QC14- Inspect Spray Paint

0.00

210

QC

Memo

0.00

Quality Control

Wrap in plastic bag to protect from scratches

8/21/12/24

Work Order ID 78491***78491***

Page 3

January-10-12 1:14:48 PM

Item ID: D206-667-203

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Crosstube Aft

Start Date: 1/10/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/13/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

220

0.00

220

Crosstubes

Crosstubes

Memo

0.00

Crosstubes

1-Abrade mating surfaces of support and crosstube with 400 grit sandpaper,
clean the area with 4105S wash 'n' wipe

2-Install supports with Proseal 890 per DSI9565 and QSI 015

A/R Proseal 890 Batch: _____

3- Torque bolts as per dwg

4-Install nut plates as per Dwg D206-667-243.

/As 12-01-23

240

QC5- Inspect part completeness to step on W/O 0.00

240

QC

Memo

0.00

Quality Control

S relay

Work Order ID 78491

78491

Page 4

January-10-12 1:14:48 PM

Item ID: D206-667-203

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Crosstube Aft

Start Date: 1/10/12

Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/13/12

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

250

Pick Kit

0.00

250

Packaging

Memo

0.00

Packaging

USE ORIGINAL KIT

SP 12-01-25

260

QC4- 100% Inspect kits for completeness

0.00

260

QC

Memo

0.00

Quality Control

12-01-25

270

Packaging

0.00

270

Packaging

Memo

0.00

Packaging

REPACKAGE USING NEW B/N
Identify and pack for shipping as per PPP D206-667-203

Location: E
PPP Rev: E

SP 12-01-25

Work Order ID 78491***78491***

Page 5

January-10-12 1:14:48 PM

Item ID: D206-667-203

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Crosstube Aft

Start Date: 1/10/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/13/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

280

QC21- Final Inspection - Work Order Release

0.00

280

QC

Memo

0.00

Quality Control

12/1/304
R12-01-24

Picklist Print

January-10-12 1:14:47 PM

Page 1

Work Order ID: 78491

Parent Item: D206-667-203

Parent Item Name: Crosstube Aft

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:F 05.09.01 Add holes for compatibility with Bell SkidtubesKJ/JLM
 IPP Rev:G 08-06-03 update as per DSI9415 (ECN1198) DD verified by:ec
 IPP Rev:H 08-07-18 remove thread masking in step 12 DD verified by:EC
 IPP Rev:I 08-12-15 add magnobond DD verified by:EC
 IPP Rev J 09.01.06 ECN 08-562 EC verified by:DD IPP REV:K 11.08.05 PER ECN 11-615 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN5-10A Bolt		Purchased	No			250	Each	634.0000	10				
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST337		634							
				118191		80							
				119547		454							
				119981		100							
AN5-32A Bolt		Purchased	No			250	Each	215.0000	4				
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST339		215							
				118422		2							
				118628		38							
				118983		25							
				119328		100							
				119862		50							
AN5-34A Bolt		Purchased	No			250	Each	64.0000	4				
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST339		64							
				117794		34							
				119328		30							
AN960JD516 Washer	NAS1149D0563J	Purchased	No			250	Each	0.0000	18				

m 117872 SP.
10x 12-01-25

m 117688 SP.
4x 12-01-25

m 117316 SP.
4x 12-01-25

m 118206 SP.
12-01-25

Picklist Print

January-10-12 1:14:47 PM

Page 2

Work Order ID: 78491

Parent Item: D206-667-203

Parent Item Name: Crosstube Aft

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

D206-667-203BL
Crosstube Aft, Blue

Manufactured No

Each 2.0000

1

Location

Loc Qty

Loc Code

FG114

2

71044

1

71045

1

71044 u

~~D206-667-203TRN~~
Crosstube Turning Detail

Manufactured No

220 Each 2.0000

1

1

Location

Loc Qty

Loc Code

LG

2

75011

1

75012

1

D2873-043
Nut Plate Assembly

Manufactured No

220 Each 34.0000

2

2

Location

Loc Qty

Loc Code

LG052

34

72644

2

73605

12

75010

20

71306 u

D2873-045
Nut Plate Assembly

Manufactured No

220 Each 27.0000

2

2

Location

Loc Qty

Loc Code

LG052

27

73529

7

74985

20

71307 u

D2892-1
Support

Manufactured No

220 Each 18.0000

2

2

Location

Loc Qty

Loc Code

LG052

18

72483

14

72585

4

70735 u

January-10-12 1:14:47 PM

Shop Packet Print

Page 2

Picklist Print

January-10-12 1:14:47 PM

Page 3

Work Order ID: 78491

Parent Item: D206-667-203

Parent Item Name: Crosstube Aft

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

D3595-063-450

RUBBER CUSHION

Manufactured No

220 Each 74.1095 4 4

Location Loc Qty Loc Code

MAT052 74.109474

67353 2

68893 6

70113 0.56

71354 0.2

74113 0.349474

75597 65

70113 u

MS20601-AD4W10

RIVET

Purchased No

220 Each 165.0000 14 14

Location Loc Qty Loc Code

LG051 165

118675 65

119386 100

117676 u

MS21042L5

Nut

Purchased No

250 Each 2,022.0000 4 4

Location Loc Qty Loc Code

ST300 2022

116105 5

116548 43

117611 50

118179 424

119109 1500

4X m116548 SP
12-01-25

MS21920-22

Clamp(per MIL-DTL-8783C)

Purchased No

220 Each 76.0000 4 4

Location Loc Qty Loc Code

LG 50

119545 50

LG050 26

116207 7

117506 1

118186 18

117506 u

January-10-12 1:14:47 PM

Shop Packet Print

Page 3

Item	Qty	Part Number	Description
	-243		
1	X	D206-667-243	CROSSTUBE ASSEMBLY (206L HIGH AFT)
2	1	D6004-115	CROSSTUBE
3	2	D2873-043	NUT PLATE
4	2	D2873-045	NUT PLATE
5	2	D2892-1	SUPPORT
6	4	D3595-063-450	RUBBER CUSHION
7	4	MS21920-22	CLAMP
8	14	MS20601AD4W10	RIVET (OR NAS9302B-4-10)
9	A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299- 947-100, TYPE II, CLASS 2 ADHESIVE)

GENERAL NOTES:

- 1) MATERIAL: MANUFACTURED FROM D6004-115
FINISHED LENGTH = 104.91±0.020
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART QSI 005 4.2
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: SCRIBE DART PART NUMBER "D206-667-243" AND BATCH NUMBER ON
INSIDE OF CUFF USING VIBRATING STYLUS.
- 7) WEIGHT: 21.9 lbs
- 8) PART IS SYMMETRIC ABOUT CENTERLINE.
- 9) RUN CUTTER OFF PART WHERE INDICATED. BLEND OUT EDGE LONGITUDINALLY,
TRANSITION SHOULD BE SMOOTH.
- 10) BEND PROGRESSIVELY WITH A MINIMUM OF 8 PASSES. MAXIMUM TUBE FLATTENING DUE
TO BENDING IS 6% BASED ON O.D.
- 11) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- 12) INSTALL D2892-1 SUPPORT USING 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 PER
QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 13) INSTALL MS21920-22 CLAMPS WITH D3595-063-450 RUBBER CUSHIONS TO SECURE THE
D2892-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMP MECHANISMS ARE
LOCATED ON CROSSTUBE SUPPORTS.
- 14) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE
OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS
SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT
LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS ARE SHOWING IN
SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

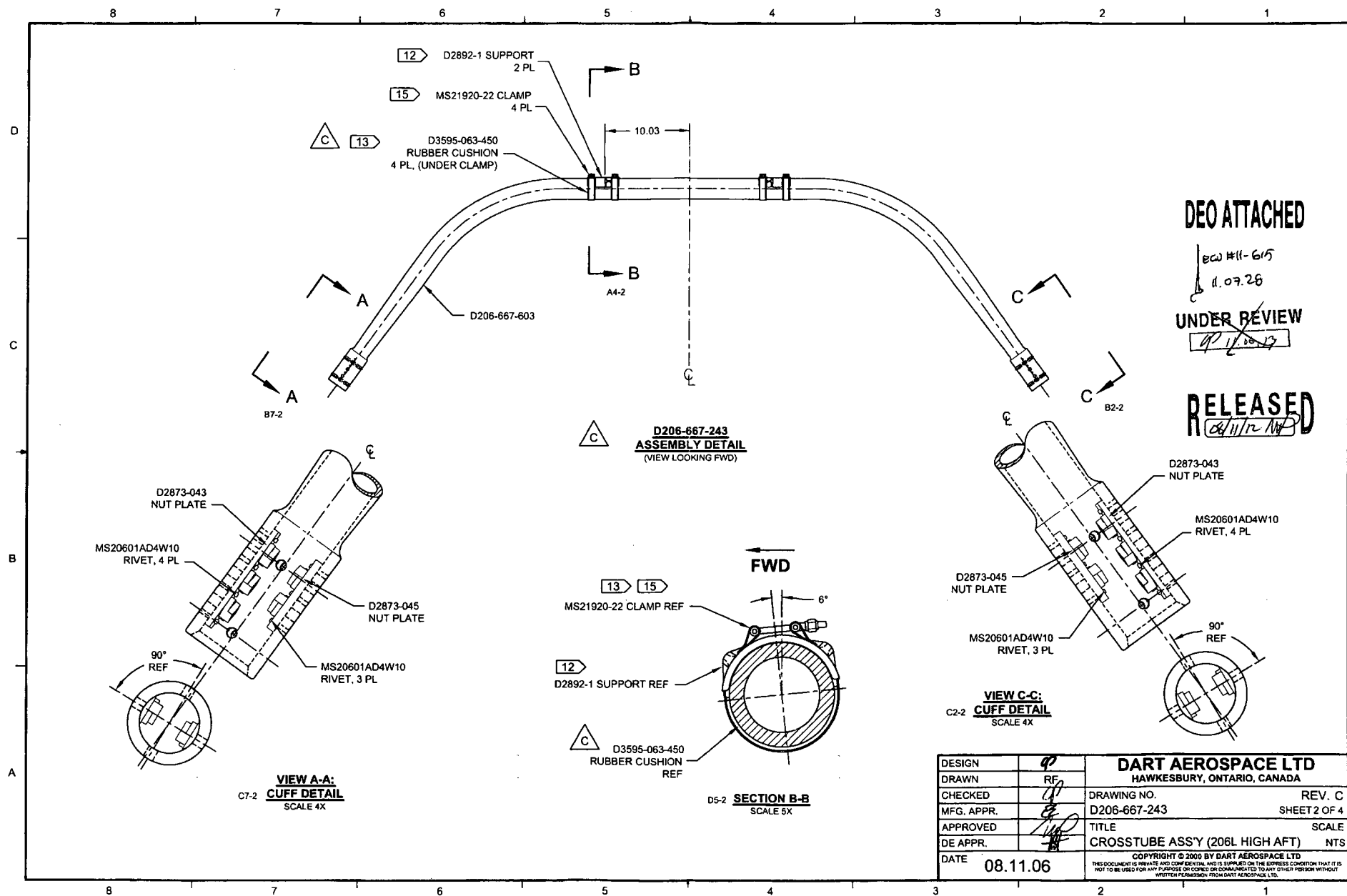
DEO ATTACHED

ECO #11-615
11.07.26

UNDER REVIEW

RELEASED
08/11/2006

C	REVISE GENERAL NOTES/PART LIST (ZN D7-1); REORGANIZED VIEWS AND REFORMATTED DRAWING TO CURRENT STANDARDS. D3595-063-450 WAS D2856-400-773 (ZN D8-2 & A5-2); REMOVED REF. & ADD TOLERANCES (ZN 4-3, C5-3, D3-3); RELOCATED FLAG #6 (ZN A8-3) PER NCR 210; MOVED TURNING DETAIL & UPDATED TOLERANCE TO SHEET 4.	RF	08.11.06
B	ADD HOLES AND NUT PLATES FOR COMPATABILITY WITH BHT/AA SKUDTUBES	PH	05.07.26
A	NEW ISSUE	CP	00.11.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	RF	D206-667-243	SHEET 1 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	CROSSTUBE ASSY (206L HIGH AFT)	NTS
DATE	08.11.06	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

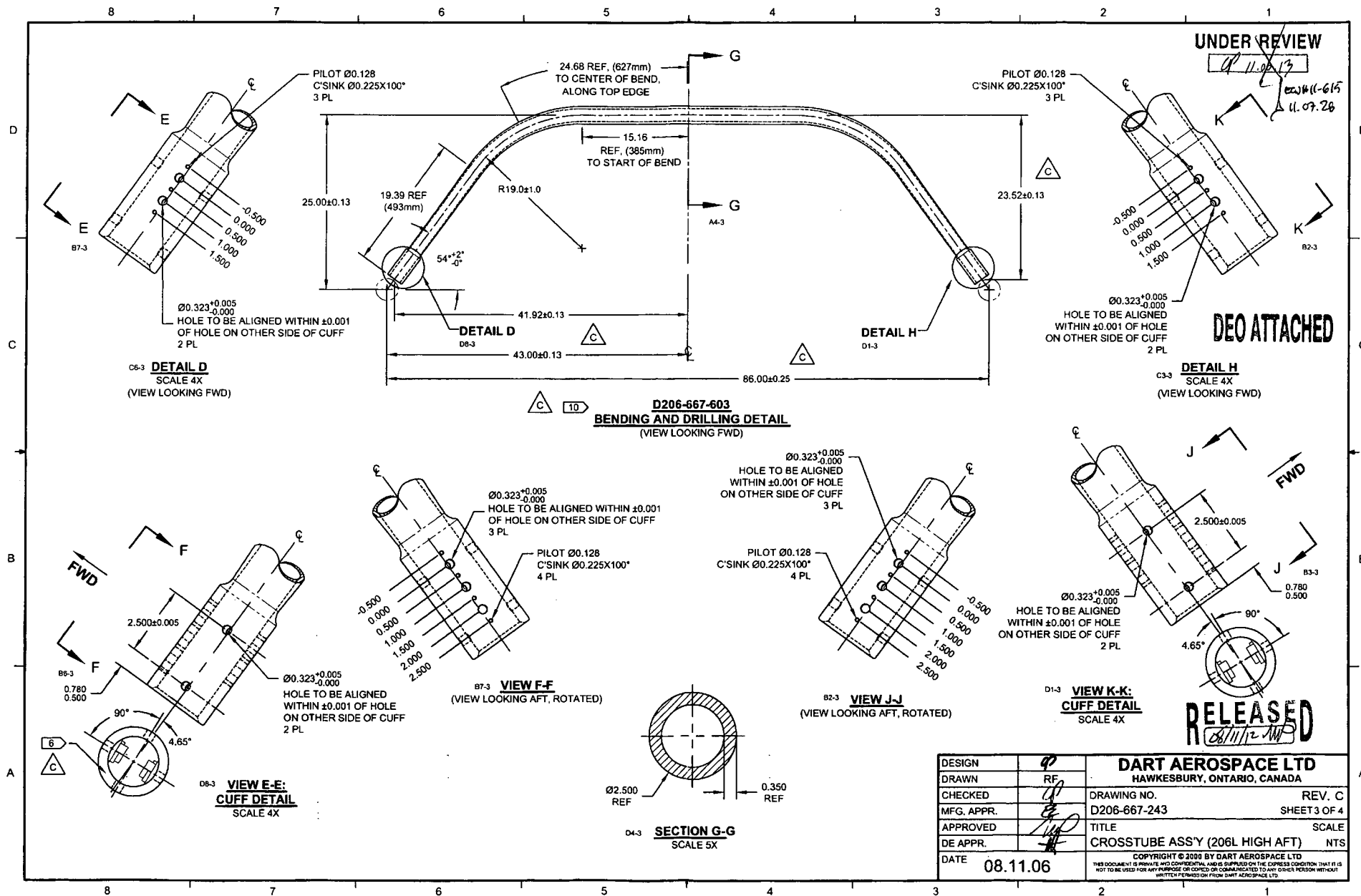


DEO ATTACHED

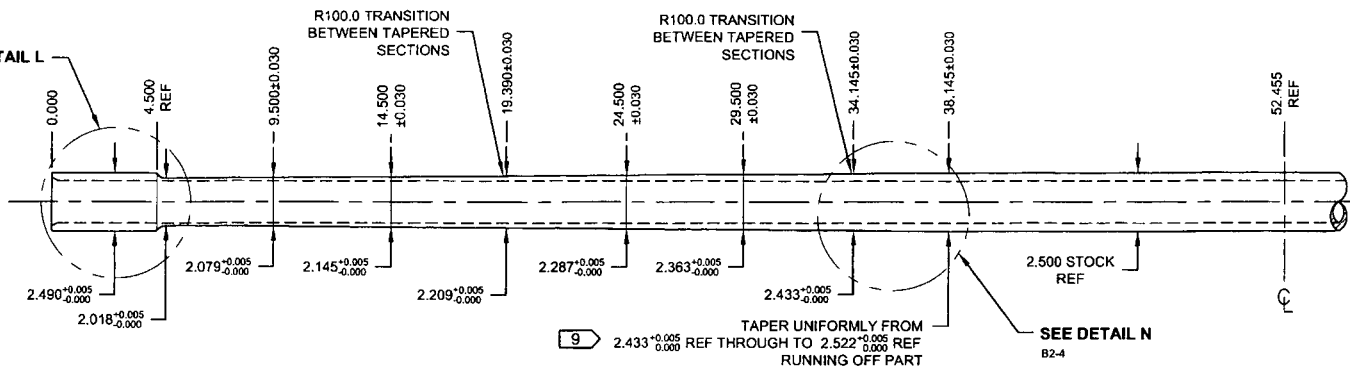
ECW #11-615
11.07.26

UNDER REVIEW

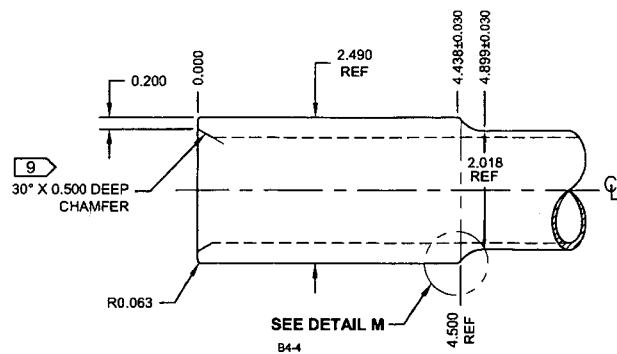
RELEASED
08/11/2006



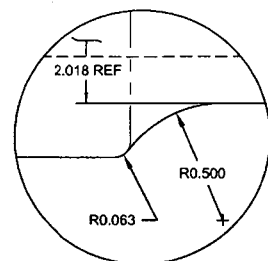
SEE DETAIL L
B7-4



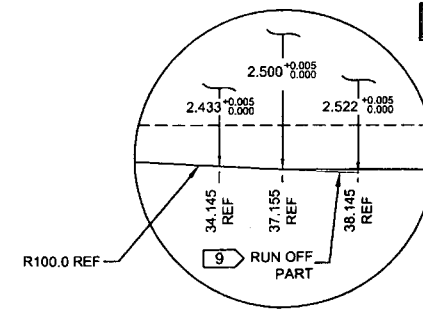
C TURNING DETAIL



C7-4 **DETAIL L: CROSSTUBE CUFF**
NOT TO SCALE



B6-4 **DETAIL M: CUFF TRANSITION**
NOT TO SCALE



C4-4 **DETAIL N: TAPER RUN-OFF**
NOT TO SCALE

BCW #11-615
11.07.28

UNDER REVIEW

DEO ATTACHED

RELEASED
08/11/06

DESIGN	9	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	9	DRAWING NO.	REV. C
MFG. APPR.	9	D206-667-243	SHEET 4 OF 4
APPROVED	9	TITLE	SCALE
DE APPR.	9	CROSSTUBE ASS'Y (206L HIGH AFT)	NTS
DATE	08.11.06	<small>COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

DRAWING NO. D206-667-243	TITLE CROSSTUBE ASS'Y (206L HIGH AFT)	REV. C	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D206-667-243-C-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>qp</i>	CHECKED <i>ADS</i>	MFG. APPR. <i>RS</i>	APPROVED <i>MD</i>	DE APPR. <i>#</i>			
DATE 11.07.15	DATE 11.07.20	DATE 11.07.21	DATE 11/07/21	DATE 11.07.21			

PURPOSE:

REPLACE MAGNOBOND WITH PROSEAL.

CHANGE:

IS:

Item	Qty -243	Part Number	Description
9	A/R	PROSEAL 890 B-2	SEALANT, AMS-S-8802 CLASS B-2

WAS:

9	A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299-947-100, TYPE II, CLASS 2 ADHESIVE)
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NOTE 12 & 15, SHEET 1 IS AMENDED AS FOLLOWS:

IS:

- 12) TO INSTALL D2892-1 SUPPORT: ABRABE MATING SURFACE OF SUPPORT AND CROSSTUBE WITH 180-GRIT SANDPAPER AND REMOVE RESIDUE WITH MEK (OR EQUIVALENT). APPLY A 0.04" TO 0.07" THICK LAYER OF PROSEAL 890 CLASS B-2 (OR AMS-S-8802 CLASS B-2) SEALANT TO MATING SURFACE OF SUPPORT.
- 15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING. **PRIOR TO PACKAGING, RE-CHECK TORQUE ON CLAMPS AFTER PROSEAL 890 SEALANT HAS CURED FOR 72 HOURS.**

WAS:

- 12) INSTALL D2892-1 SUPPORT USING 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 PER QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

RELEASED
2011-07-28
MD

Work Order ID 83496

April-19-12

Page 1

Item ID: D206-667-203

Revision ID:

Item Name: Crosstube Aft

Draw Nbr: DSI9565

Start Date: 4/19/12

Start Qty: 1.0000

Revision Nbr A

Required Date: 4/19/12

Reqd Qty: 1.0000

Reference: to correct cost and pull BL

Cust Item ID:

Customer ID:

Description:

Sales Order:

Approvals: Process Plan: *a*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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SCAN w/ 78491

612-04-19

Picklist Print

April-19-12 9:02:18 AM

Page 1

Work Order ID: 83496

Parent Item: D206-667-203

Parent Item Name: Crosstube Aft

Start Date: 4/19/12

Required Date: 4/19/12

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:F 05.09.01 Add holes for compatibility with Bell SkidtubesKJ/JLM
 IPP Rev:G 08-06-03 update as per DS19415 (ECN1198) DD verified by:ec
 IPP Rev:H 08-07-18 remove thread masking in step 12 DD verified by:EC
 IPP Rev:I 08-12-15 add magnobond DD verified by:EC
 IPP Rev J 09.01.06 ECN 08-562 EC verified by:DD IPP REV:K 11.08.05 PER ECN 11-615 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-667-203 Crosstube Aft		Manufactured	No				Each	10.0000		1			

Location

Loc Qty

Loc Code

FG

2

36977

1

36979

1

51940

1

74565

1

FG063

6

70720

1

70721

1

74563

1

74564

1

78490

1

78491

1

D206-667-203BL

Manufactured

No

Each

0.0000

1

Crosstube Aft, Blue

78491

83096

Work Order ID 78491

78491

Page 1

January-10-12 1:14:48 PM

Item ID: D206-667-203

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Crosstube Aft

Stop

NS2

Start Date: 1/10/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/13/12 Req'd Qty: 1.00

1

Customer:

Reference: **Rework**

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D206-667-243	Rev C (DEO)
DSI9565	A

100

0.00

100

DOCUMENT CONTROL *sl*

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP D206-667-203 CHG004

12-01-25

101

0.00

101

HandFinish

Memo

0.00

Hand Finishing

PULL FROM STOCK:
1 X D206-667-203BL B71044

DISASSEMBLE CLAMPS, PUT ASIDE TO REASSEMBLE

STRIP TUBE ENTIRELY

1/18 12-01-16

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ONT CANADA K6A 1K7				TO APPROVAL #08-38 TEL: 1-613-632-5200	
P/N	D206-667-203BL	CHG	CHG004		
DESC	Crosstube Aft High	STC	SH01-5		
LOT	B71044	STC	SR01304NY		
MODEL	Bel 206L/L1/L3/L4	STC			
MADE IN CANADA					

List Lots

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Criteria : Item ID: d206-667-203bl All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D206-667-203BL Crosstube Aft, Blue	Main Warehouse FG114	71044	9/21/11	1.0000	QC21	CHG004	
	Main Warehouse FG114	71045	9/21/11	1.0000	QC21	CHG004	
		Total:		2.0000			

78490
78491

83495
83496